



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2958
Job Sheet 166922


Part No: D2958 **Job Qty:** 2 ea
Part Name: Window

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 10/20/17 **Job Tracking No:**
Due Date: 11/10/17 **Created By:** Mario Poulin
Type: SOLD **Description:**
Customer: Heliwest Group (CHWES03)
2 Harvard Road Jandakot Airport, Block 10 Jandakot, W Australia, 6164 Australia ph:61 0 8 9499 7700 fx:61 0 8 9414 1080.
Ship Via: *DWG REV. E ✓*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		11/10/17	0.00	0.00	Start up container	<i>SP</i>
110	Purchasing	2 pcs		11/10/17	0.00	0.00		<i>SP</i>
140	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging2	<i>SP</i> <i>DAE</i>
150	QC	2 pcs		11/10/17	0.00	0.00	QC6	<i>38</i>
170	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging3	<i>SP</i> <i>38</i>
180	QC21-SA	2 Ea		11/10/17	0.00	0.00	QC21	<i>17/11/14</i> <i>SP</i>

Part Op 110 - ISSUE P/O: *037973* SUPPLIER: PLASTECB MANUFACTURE D2958 AS PER DWG C OF C IS
Descriptions: REQUIRED

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2958P	2	0	0	0

Part Specifications

Specifications could not be found.

S005781



Window

PART NO: D2958
Revision:
Operation: Packaging
Quantity: 2
Change No:

Mfg Date: 11/03/17 Job No: 166922



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2958
Job Sheet 167280



Part No: D2958

Job Qty: 2 ea

Part Name: Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Heliwest Group (CHWES03)

2 Harvard Road Jandakot Airport, Block 10 Jandakot, W Australia, 6164 Australia ph:61 0 8 9499 7700 fx:61 0 8 9414 1080.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/8/17	0.00	0.00	Start up container		
110	Purchasing	2 pcs		11/8/17	0.00	0.00			
140	Packaging	2 pcs		11/8/17	0.00	0.00	Packaging2		
150	QC	2 pcs		11/8/17	0.00	0.00	QC6		
170	Packaging	2 pcs		11/8/17	0.00	0.00	Packaging3		
180	QC21-SA	2 Ea		11/8/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: 37973 SUPPLIER: PLASTECB MANUFACTURE D2958 AS PER DWG C OF C IS
Descriptions: REQUIRED

Job Allocations

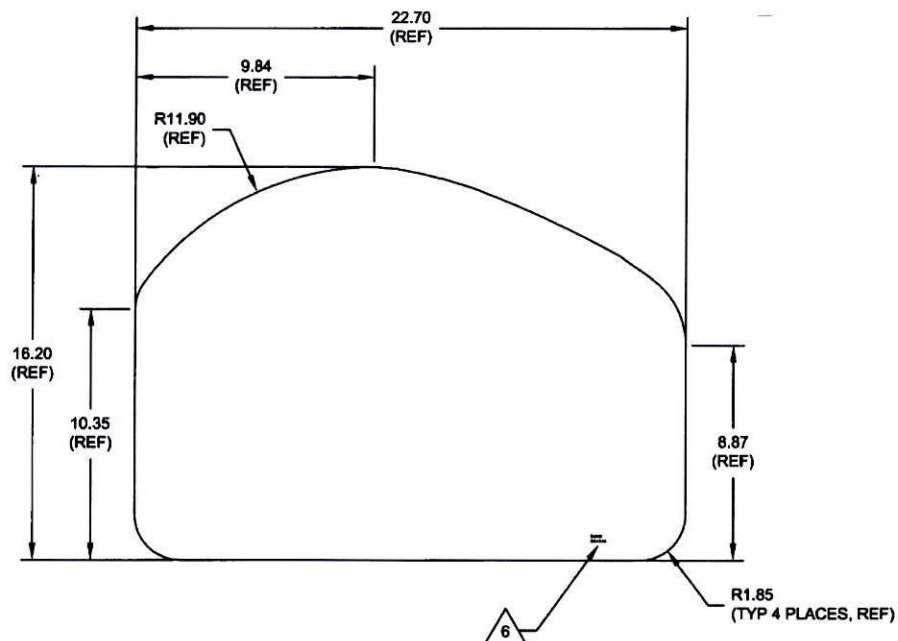
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2958P	2	0	0	0

~~MACRILICS~~ macrilics . 1250 2.258F

Part Specifications

Specifications could not be found.

Plex 10/27/17 1:20 PM dart.lavoie.chantal



D2958 FLAT PATTERN

D2958 WINDOW:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) REMOVE SHARP EDGES
- 6) IDENTIFICATION: ENGRAVE P/N "D2958" AND B/N ON LOWER EDGE
USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"
- 7) WEIGHT: 1.58 +/- 0.35 LBS
- 8) MOLD PER DART TOOL DT8567

RELEASED
07.09.22

E	UPDATE DIMS PER PAR 188	DC	07.07.06
D	UPDATE MATERIAL PER NCR 029	SSH	06.04.13
C	REMOVE HOLES, UNIFORMLY SMALLER	CP	01.05.30
B	Ø0.158 HOLES WERE Ø0.141 (NCR 407)	CP	00.02.23
A	NEW ISSUE	CP	00.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	20		
CHECKED	10		
MFG. APPR.	10		
APPROVED	10		
DE APPR.	10	DRAWING NO. REV. E D2958 SHEET 1 OF 1 TITLE SCALE WINDOW 1:5	
DATE	07.07.06	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO037973

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO037973
PO Date: 10/6/17
Due Date: 10/13/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments: PO37822

Items													
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2958P	-			Window DWG REV E Window DWG REV E		Firmed	10/13/17	2 Ea	0 Ea	2 Ea	\$175.00/Ea	\$350.00
Line Item Note B166426													
												Grand Total:	\$350.00

Order Notes	
DWG REV E	
Procurement Quality Clauses	
A005 RIGHT OF ENTRY	
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)	
A012 CHEMICAL AND PHYSICAL TEST REPORTS	
A016 PERSONNEL QUALIFICATION	
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)	
A026 CERTIFICATION OF MATERIAL CONFORMANCE	
A041 QUALITY MANAGEMENT SYSTEM	
A042 DART NOTIFICATION BY SUPPLIER	
A043 RETENTION OF QUALITY DOCUMENT	

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 25275
Shipment Date: 10/30/2017
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: ROBERT ABOUD
O Buyer Contact: ROBERT ABOUD

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
37822
Carrier Account #

Sales Order
SO-020293

Ship Via
FREIGHTCOM INC. -

Incoterms
EX WORKS

Payment Method
PPD/CHG
Tracking Number
1Z39WY870496675712

Item Number - Revision Description

D2958 - Rev.: E

WINDOW

AS PER DWG D2958 REV. E
HS Code: 3920.51.1000 - OTHER Country of Origin : CA

Quantity UOM
Shipped
2 EA

SPR-11-1

DA:
38
9-89

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance **COPY** PLAS-TECH

Think Plastics™

Customer: DART AEROSPACE LTD P.O. # 37822 SO # 020293

Part #	<u>D2958</u>	Qty.	<u>2</u>	Batch #	<u>-001</u>
Description	<u>WINDOW</u>	Material usage	<u>OFF CUTS.</u>	Lot#	<u>240394</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS Date: OCT 27, 2017 C O F C # 018
 (Approved QA Signatory)

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



PLAS-TECH
Think Plastics™

Rev.	Date	Change	Revised by	Approved